



WATERTIGHT EPOXY FILLER

Fast drying - 100% solvent free epoxy filler

Nautix epoxy filler is a fast drying epoxy filler 100% watertight. Produced with high quality watertight micronized compounds, this filler is especially recommended to be applied above and below the waterline over fibreglass, rigid woods or metals. Nautix Watertight filler is also recommended to cure osmosis problems or to adjust keel profile.

Fast drying (sandable in 4H at 20°C), Nautix Watertight Filler has a high resistance to mechanical and water aggressions. Easy to mix (mixing ratio 1/1 in weight and volume), to apply and to sand, it can be used without shrinking up to 10mm thickness per layer. Nautix watertight is a finishing filler with a super smooth surface

This filler is solvent free (Benzyl alcohol and phenol free)

PROTECTION

Work in a well ventilated area.
Wear suitable protective clothing, gloves, glasses and eye/face protection.

PREPARATION

Clean surface with Nautix SD.
Sand (P150) the surface; on metals sandblasting the surface.
Mixing ratio: 1 part base for 1 part curing agent - in weight and volume.
When fully mixed, product has light pink colour.

APPLICATION

Avoid any condensation between support and paint coat; support, ambient air and paint temperatures must be the same (Dew-Point). Do not apply under 10°C.
Apply onto a clean and dry surface with spatula in a spreading action.
Sand with paper 180 and fullfil microporosity Nautix Watertight or Nautix Blue filler. For fast application microporosity can be faired with PA primer used as liquid filler.
Sand with paper grade 180 before protective primer application.

DRYING TIME

TEMPERATURE	10°C	15°C	20°C
Pot life when mixed	60 mn	45 mn	20 mn
Sandable	9 H	6 H	4 H
Dry	96 H	72 H	48 H

TECHN. DATA

Base : epoxy resine. Curing agent : polyamine
Colour: light pink—Aspect: smooth
Pack sizes (base + curing agent) : 0.25L— 2L—5L—30L
Product Weight: 1 kg/L.
Flash point > 100°C. Volume solids: 100% - VOC: 0%

SAFETY INFO

Base /R 20/21 Harmful by inhalation and in contact with skin. R 38 Irritating to skin. R 41 Risk of serious damage to eyes. R 43 May cause sensitisation by skin contact. R 51/53 Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment. S 1/2 Keep locked up and cal advice. S 29 Do not empty into drains. S 36/37/39 Wear suitable protective clothing, gloves and eye/face protection. S 45 In case of accident or if you feel unwell, seek medical advice immediately (show the label where possible). S 46 If swallowed, seek medical advice immediately and show this container or label. S 61 Avoid release to the environment. Refer to special instructions/ Safety data sheets. **Hardener** R 20/21 Harmful by inhalation and in contact with skin. R 38 Irritating to skin. R 43 May cause sensitisation by skin contact. R 48/20 Harmful: danger of serious damage to health by prolonged exposure through inhalation. 63 Possible risk of harm to the unborn child. S 2 Keep out of the reach of children. S 36/37 Wearsuitable protective clothing and gloves. S 46 If swallowed, seek medical advice immediately and show this container or label. Emergency phone number +33 (0)1 45 42 59 59



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